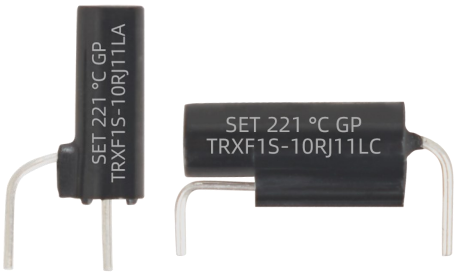
TRXF
Thermal-Link & Fusing Resistor

TRXF1S Series



Description

Thermal-Link & Fusing Resistor (TRXF) is an unique type of Power Resistor, with Over Temp. and Over Current Protections. The Alloy Thermal-Link (ATCO) is built in the core of Fusible Wirewound Resistor (RXF) and in series with RXF.

TRXF is widely used in products such as general lighting, smart homes, small power home appliances, personal care application, security & protection.

SETsafe | SETfuse TRXF has the same physical size as ordinary RXF as well as large fault current protection. Besides, TRXF can effectively solve the hidden danger of continuous abnormal heat that ordinary RXF may cause when small fault current happens. TRXF1S series Rated Resistance from 1 Ω to 600 Ω, Rated Functioning Temp.: 145 °C, 221 °C, safety certification includes cURus, CQC and complies with RoHS and REACH.

Features

- Over Temp. Protection
- Over Current Protection
- Small Fault Current Protection
- Surge Protection
- Inrush Current Protection
- RoHS & REACH Compliant

Applications

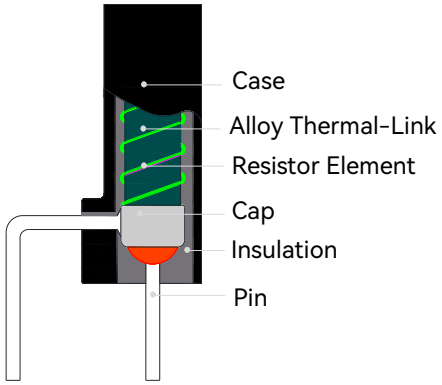
- Adapters
- Switched-Mode Power Supplies
- LED Drives
- Small Power Home Appliances
- Security & Protection

Customization

- Leads Forming Types

Structure Diagrams

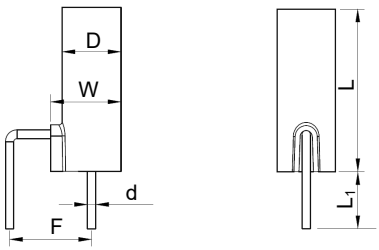
Case Type



Note: The color of schematic diagram is for reference only

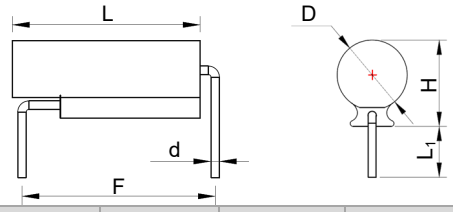
Dimensions（mm）

Vertical



L	L_1[a]	W	D	d	F[a]
11.0 Max.	3.5 ± 0.5	4.5 ± 0.3	Φ3.6 ± 0.2	Φ0.50 ± 0.05	5.0 ± 0.5

Horizontal



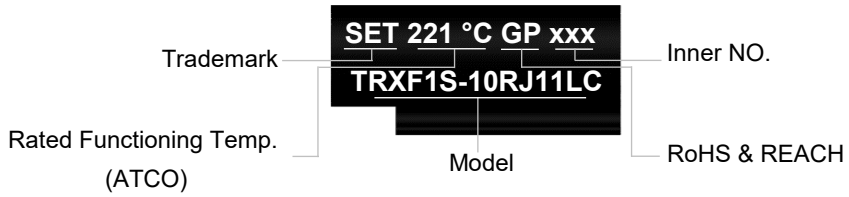
L	L_1[a]	H	D	d	F[a]
11.0 Max.	3.5 ± 0.5	4.8 ± 0.2	Φ3.6 ± 0.2	Φ0.50 ± 0.05	10.0 ± 0.5

Note: a - F, L_1 and the bending mode of pins can be customized as required.

Agency Information

Agency Symbol		Standards	The File No. and certification No. obtained by SETsafe | SETfuse	Rated Resistance (Ω)
c UL us	cURus	UL 1412	E324712	1 to 600
CQC	CQC	SJ 2865	CQC15001126562	1 to 600

Marking



Part Numbering System

TRXF 1S - 4R7 J 07 L A A - 001

Other Options			
Tube			
A :	Without Tube		
B :	With Tube		
Case Type			
A :	Round	C :	Ω Shape
Pin Type			
L :	2 Pins		
ATCO Code			
07 :	V6 (145 ℃)		
11 :	V31 (221 ℃)		
Tolerance			
J :	±5%	K :	±10%
Rated Resistance (Ω)			
R47 :	0.47	47R :	47
4R7 :	4.7	470R :	470
Power Type			
1S :	1 W (small size)		
Product Category			

Technical Parameter

Item	Parameter
Power Type (***P***)	1 W(S)
Rated Resistance (***R***)	1 Ω ~ 600 Ω
Resistance Tolerance	5% (E24), 10% (E12)
Derating Factor (***f***)	See Rated Power Derating Curve
Actual Power (P_0)	$P_0 = P \times f$
Rated Current (I_N)	$I_N = \sqrt{P_0 / R}$
Rated Voltage (U_N)	$U_N = \sqrt{P_0 \times R}$
Fusing Time (less than 60 seconds)	T_f = 221 °C: 5 × P
	T_f = 145 °C: 3 × P
Rated Functioning Temp. (T_f)	145 ℃, 221 ℃
Fusing Temp. (T_F)	T_f = 221 °C: 216 °C ~ 221 °C
	T_f = 145 °C: 138 °C ~ 142 °C
Surge (For Reference) **Note: Combination Wave**	2.0 kV (R > 10 Ω)
	1.0 kV (R ≤ 10 Ω)

Specifications

Series	Power Type	Derating Factor (25 °C)	Rated Resistance (R)	Resistance Tolerance	Rated Functioning Temp. (T_f)	Fusing Temp. (T_F)	Agency Information		Environmental Status	
							cURus	CQC	RoHS	REACH
	(W)	(%)	(Ω)	(%)	(°C)	(°C)	cURus	CQC		
TRXF1S	1	80	1.0 ~ 600	±5, ±10	221	216 ~ 221	●	●	●	●
		45			145	138 ~ 142	●	●	●	●

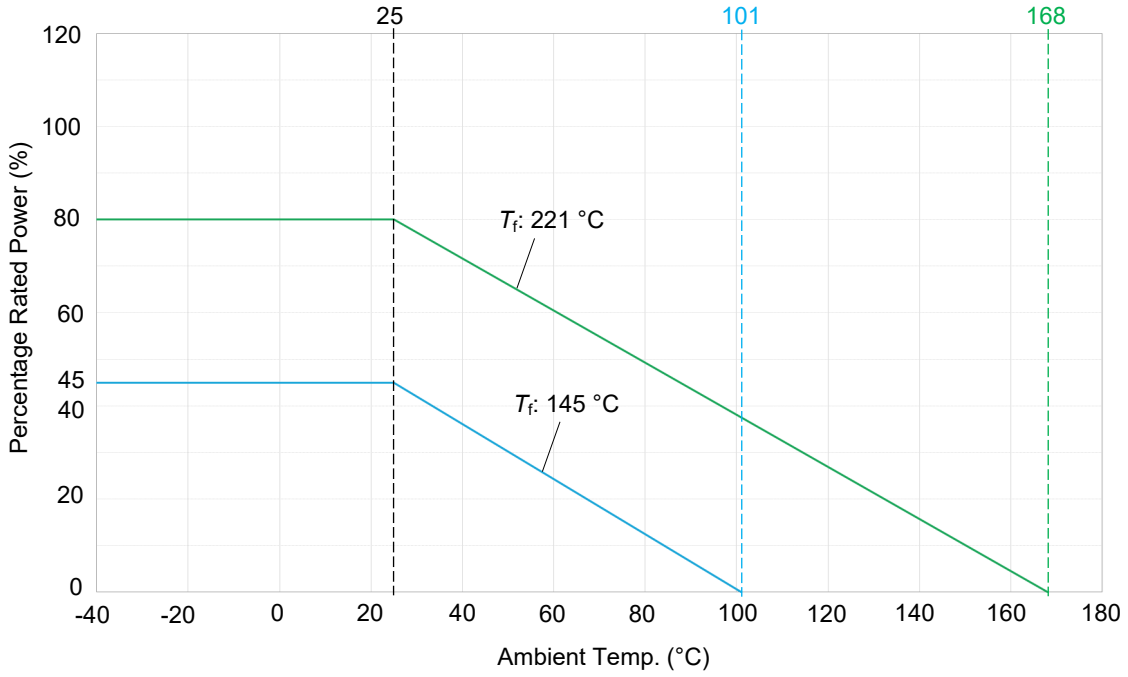
Note: ”●"Means certificated, RoHS & REACH Compliant .

Resistance Selection Table (According to IEC60063-2015, blue font is SETsafe | SETfuse common resistance).

Rated Resistance (Ω)	Code	Rated Resistance (Ω)	Code	Rated Resistance (Ω)	Code	Rated Resistance (Ω)	Code
0.10	R10	1.0	1R0	10	10R	100	100R
0.11	R11	1.1	1R1	11	11R	110	110R
0.12	R12	1.2	1R2	12	12R	120	120R
0.13	R13	1.3	1R3	13	13R	130	130R
0.15	R15	1.5	1R5	15	15R	150	150R
0.16	R16	1.6	1R6	16	16R	160	160R
0.18	R18	1.8	1R8	18	18R	180	180R
0.20	R20	2.0	2R0	20	20R	200	200R
0.22	R22	2.2	2R2	22	22R	220	220R
0.24	R24	2.4	2R4	24	24R	240	240R
0.27	R27	2.7	2R7	27	27R	270	270R
0.30	R30	3.0	3R0	30	30R	300	300R
0.33	R33	3.3	3R3	33	33R	330	330R
0.36	R36	3.6	3R6	36	36R	360	360R
0.39	R39	3.9	3R9	39	39R	390	390R
0.43	R43	4.3	4R3	43	43R	430	430R
0.47	R47	4.7	4R7	47	47R	470	470R
0.51	R51	5.1	5R1	51	51R	510	510R
0.56	R56	5.6	5R6	56	56R	560	560R
0.62	R62	6.2	6R2	62	62R	600	600R
0.68	R68	6.8	6R8	68	68R	N/A	N/A
0.75	R75	7.5	7R5	75	75R	N/A	N/A
0.82	R82	8.2	8R2	82	82R	N/A	N/A
0.91	R91	9.1	9R1	91	91R	N/A	N/A

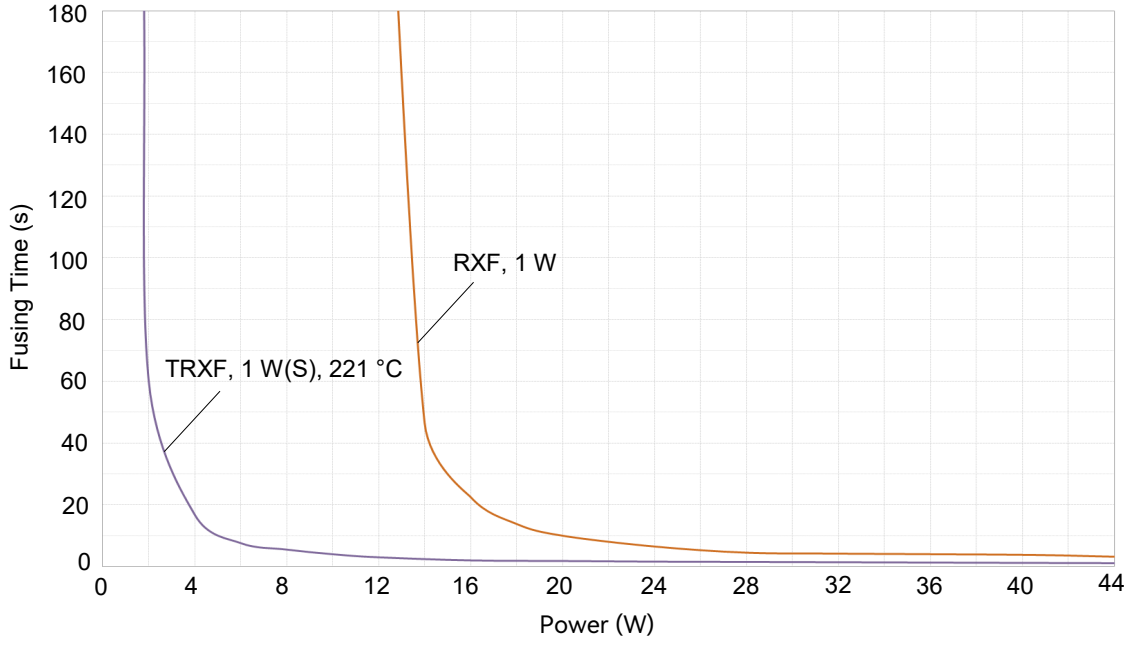
Rated Power Derating Curve (For Reference Only)

When the ambient temp. exceeds 25 ºC, the rated power value declines as the following curve.



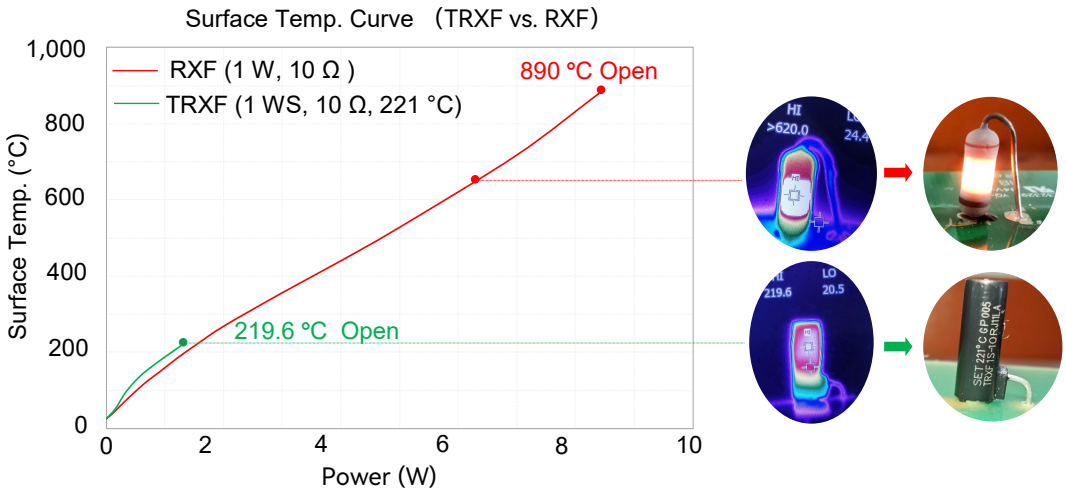
Fusing Time Curve (For Reference Only)

Compared with RXF, TRXF can open effectively at lower power multiples to protect the circuit timely.
(ambient temp. 25 °C ± 2 °C)



Surface Temp. Curve (For Reference Only)

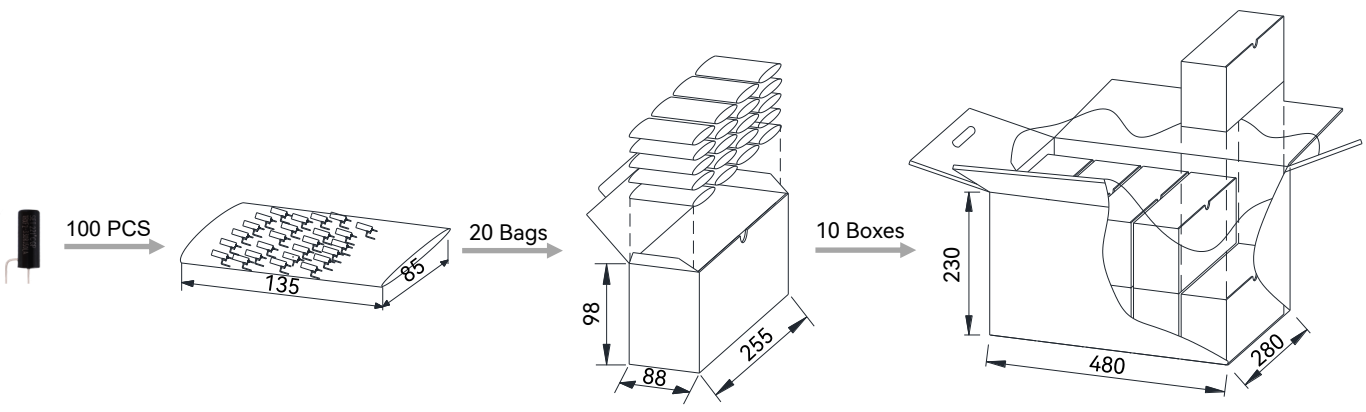
The surface temp. of TRXF is always at a lower level, when small fault current happens to the device, TRXF is able to open the circuit timely without additional damage (ambient temp. 25 °C ± 2 °C).



Packaging Information

Bulk

Item	PE Bag	Box	Carton
Dimensions (mm)	135 × 85	255 × 88 × 98	480 × 280 × 230
Quantity (PCS)	100	2,000	20,000
Gross Weight (Vertical) (kg)			7.2 ± 10%
Gross Weight (Horizontal) (kg)			8.0 ± 10%



Glossary

Item	Description
RXF	**Fusible Wirewound Resistor** A power resistor which is made by winding a resistive element on a ceramic core, and the core is coated by insulation coating. It intends to interrupt a current flow at a predetermined time when the current exceeds a predetermined value. Fusible Wirewound Resistor is disposable fuse elements and is non-recoverable. — (SETsafe | SETfuse Standards)
ATCO	**Alloy Thermal-Link** Alloy Type Thermal-Link, Alloy is the thermal element. — (GB/T 9816.3)
R	**Rated Resistance** Resistance value for which the resistor has been designed, and which is generally used for denomination of the resistor. — (IEC 60115-1)
P_0	**Actual Power** The Max. power of TRXF can be used within the allowable operating Temp. range. — (SETsafe | SETfuse Standards)
I_N	**Rated Current** $I_N = \sqrt{P_0 / R}$ — (SETsafe | SETfuse Standards)
U_N	**Rated Voltage** The d.c. or a.c. r.m.s. voltage calculated from the square root of the product of the rated resistance and the rated dissipation. — (IEC 60115-1)
T_f	**Rated Functioning Temp.** The temp. of the Alloy Thermal-Link which causes it to change the state of conductivity with a detection current up to 10 mA as the only load. Tolerance: T_f + 0 / -10 °C (GB 9816.1, EN 60691, K60691) Tolerance: T_f ± 7 °C (J60691) — (IEC 60691)
T_F	**Fusing Temp.** The temp. of the Alloy Thermal-Link which causes it to change its state of conductivity is measured with silicone oil bath in which the temp. is increased at the rate of 0.5 °C to 1 °C / minute, with a detection current up to 10 mA as the only load. — (IEC 60691)
TCR	**Temp. Coefficient of Resistance** Relative variation of resistance between two given temp. divided by the difference in the temp. producing it. — (IEC60115-1)

ATTENTION

Cold Resistance Test

1. If product TCR is not less than 350 (10^{-6}/°C), the measured resistance value shall be corrected as the relative resistance value under 25 °C according to TCR formula.
2. Resistance Measurement (4-terminal test)

Replacement

As TRXF is a non-resettable product, for safety sake, please use the same type of TRXF for replacement.

Usage

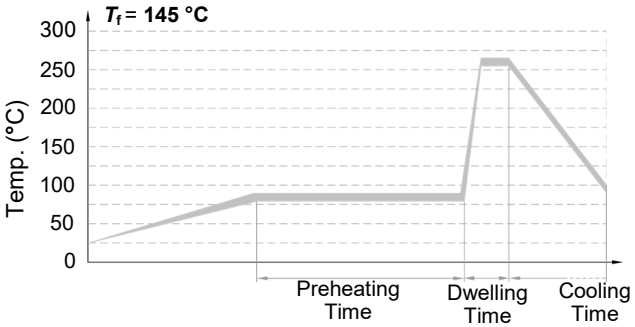
1. Do not touch the resistor body or pins directly when power is on, to avoid burn or electric shock.
2. When air pressure is from 80 kPa to 106 kPa, the relative altitude shall be +2000 m to - 500 m.

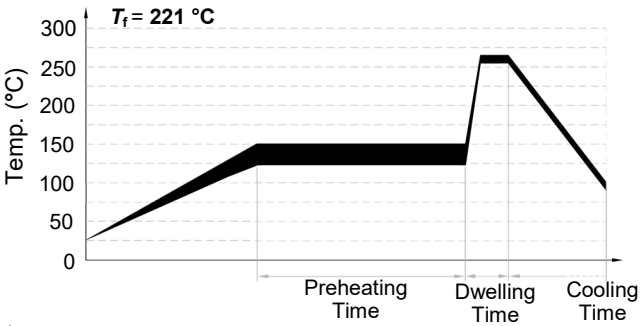
Storage

1. Please store TRXF with ambient temp. 10 °C ~ 30 °C and relative humidity 30% ~ 75%.
2. Do not store the TRXF at the high temp., high humidity or corrosive gas environment, avoid influencing the solderability of the pins, please use them up within 1 year after receiving the goods.

Soldering Parameters

Wave Soldering Parameters (For Reference Only)





Item	Temp. (°C)		Time (s)
Preheating	T_f =145 °C	T_f =221 °C	60 ~ 100
	80 ~ 90	120 ~ 150	
Dwelling	260 ± 5	260 ± 5	4 ~ 5

Hand-Soldering Parameters

Solder Iron Temp.: (350 ± 5) °C

Soldering Time: ≤3 s (T_f = 221 °C) / ≤2 s (T_f = 145 °C)

Thermal-Link & Fusing Resistor (TRXF - Case Type) Features Overview

Shape						
Structure	Vertical	Horizontal	Vertical	Horizontal	Vertical	Horizontal
***R* Resistance Range**	(1.0 ~ 600) Ω		(0.27 ~ 800) Ω		(0.27 ~1000) Ω	
	According to IEC60063-2015，resistance can be customized.					
***P* Power Type**	1 W(S)		1 W		2 W	
Dimensions	Φ3.6 mm × 11.0 mm		Φ4.8 mm × 11.0 mm		Φ4.8 mm × 13.5 mm	
	The forming modes and length of lead wires can be customized.					
T_f Rated Functioning Temp.	145 °C, 150 °C, 221 °C					

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